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C10-OH

Job Sheet OH194825



Part No: C10-OH

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 5/9/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: RA639 / Order 14660 / Orig#
3476-01

Note: O&OPM-C10 REV.4 IPP REV:A 18.01.30 NEW ISSUE DD VERF:DP

Ship Via:

Created to add hardware
to attach Hook to cage

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
110	External Load - 1	1 pcs	5/9/19	5/9/19	0.00 1.00	External Load - 1 External Load - 2 External Load - 3	S179373 JR
120	QC 5	1 pcs	5/9/19	5/9/19	0.00 0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40	886 30 886
130	Customer Acceptance	1 pcs	5/9/19	5/9/19	0.00 0.00	SKY002-VC	5
140	Outsource - 2 - NDT per QSI038	1 pcs	5/9/19	5/9/19	0.00 0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B	DAS 30 886



Container No: S179373



Part: C10

Job No: OH194825

Serial No/Batch: 3476-01

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 05/09/19

MAY 9 2019

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				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
155	QC 6	1 pcs	5/9/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
165	External Load - 2 - B4B	1 pcs	5/9/19	0.00 0.33	External Load - 1 - B4B
					External Load - 2 - B4B
					External Load - 3 - B4B
170	QC 5	1 pcs	5/9/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
175	Outsource - 15 - Nickel Plate	1 pcs	5/9/19		GRO002-VC 10
180	Packaging 2-2 - Receive - B4B	1 pcs	5/9/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
181	QC 6	1 pcs	5/9/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
182	External Load - 3 - B4B	1 pcs	5/9/19	0.00 1.00	External Load - 1 - B4B	
					External Load - 2 - B4B	
					External Load - 3 - B4B	
183	QC 5	1 pcs	5/9/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
185	DC - 1 - B4B	1 pcs	5/9/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
190	Packaging 3-2 - Stock - B4B	1 pcs	5/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

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200 QC 21 - FG	1 pcs	5/9/19	0.00 0.00	QC 21 - FG - 21	DAG
				QC 21 - FG - 70	21 MAY 09 2019
				QC 21 - FG - 53	21

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 140 - ISSUE P/O: _____ C OF C IS REQUIRED
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - Triage parts to be sent out for plating
 165 - Prepare for nickel plate
 175 - -Issue P/O; _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required
 182 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.
 183 - (QC5- Inspect part completeness to step on W/O)
 185 - Photocopy blue file and create labels
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity	1 pcs (1 ea)	110-External Load - 1	516+197
AN8-37A	1/2-20 X 3.969" Bolt	1 Ea (1 ea)	182-External Load - 3 - B4B	5127355
C10-41	Strain Relief Connector	1 Ea (1 ea)	182-External Load - 3 - B4B	5083917
MS21044N8	Nut, Self-Lock .500-20, UNJF-3B	1 Ea (1 ea)	182-External Load - 3 - B4B	5057535
MS24665-363	Cotter Pin	1 Ea (1 ea)	182-External Load - 3 - B4B	5092509-1

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	C10	1	3	0
182-External Load - 3 - B4B	AN8-37A	1	32	0
	C10-41	1	25	0
	MS21044N8	1	52	0
	MS24665-363	1	85	0

Part Specifications	
Specifications could not be found.	

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5167079
3476-01

New Job OH 194825

RA639

OH 192596 → New Job

New SN = 5179373

- (1) C10-41 (5083917) collector
- (1) MS 24665-363 (5092509-1) CUTTER P.I.D
- (2) ~~MS~~ AN8-37A (5127355) BOLTS
- (2) ~~MS~~ MS21044D8 (5057535) NUTS

* ITEMS ADDED TO COMPLETION

(C10H-C
SWA10A-2)

14660
~~ORDER 14556~~
OH 192596